

## AMENDMENTS TO THE CLAIMS

1. (Original) An energy-curable intaglio printing ink comprising a pigment, an energy-curable binder composition, a photoinitiator and a plasticiser.
2. (Original) A printing ink according to Claim 1, wherein the plasticiser is food grade.
3. (Currently amended) A printing ink according to Claim 1 ~~or Claim 2~~, wherein the plasticiser has a molecular weight of from 100 to 500.
4. (Original) A printing ink according to Claim 3, wherein said molecular weight is from 150 to 350.
5. (Currently amended) A printing ink according to ~~any one of Claims 1 to 4~~ Claim 1, wherein the plasticiser has a boiling point of from 100 to 500°C.
6. (Original) A printing ink according to Claim 5, wherein the boiling point is from 150 to 350°C.
7. (Currently amended) A printing ink according to ~~any one of Claims 1 to 6~~ Claim 1, wherein the plasticiser is a sebacate.
8. (Original) A printing ink according to Claim 7, wherein the sebacate is dibutyl sebacate.
9. (Currently amended) A printing ink according to ~~any one of Claims 1 to 6~~ Claim 1, wherein the plasticiser is a citrate.
10. (Original) A printing ink according to Claim 3, in which the plasticiser is a fatty acid or mixture of fatty acids.
11. (Original) A printing ink according to Claim 10, in which the fatty acid is oleic acid, linseed oil fatty acid or tall oil fatty acid.
12. (Currently amended) A method of printing, in which an ink according to ~~any one of the preceding Claims~~ Claim 1 is printed onto a substrate using an intaglio printing press.

13. (Original) A method according to Claim 12, in which the ink is wiped from the printing cylinder using a waterwipe process.
14. (Original) A method according to Claim 12, in which the ink is wiped from the printing cylinder using a paperwipe process.
15. (Currently amended) A method according to ~~any one of Claims 12 to 14~~ Claim 12, in which, after printing, the ink is cured by energy.
16. (Original) A method according to Claim 15, in which curing is by electron beam or ultraviolet.
17. (New) A printing ink according to Claim 2, wherein the plasticiser is food grade.
- 18 (New) A printing ink according to Claim 2, wherein the plasticiser has a molecular weight of from 100 to 500.
- 19 (New) A printing ink according to Claim 18, wherein said molecular weight is from 150 to 350.
- 20 (New) A printing ink according to Claim 2, wherein the plasticiser has a boiling point of from 100 to 500°C.